

# PUBLIC AUCTION

EQUIPMENT FORMERLY UTILIZED BY  
**RITTER MANUFACTURING, INC.**  
 AT IT'S **ANTIOCH FACILITY**

1300 W. 4TH STREET, ANTIOCH, CALIFORNIA 94609

**TUESDAY, OCTOBER 20 AT 11:00 A.M.**

**PREVIEW:** Morning of Sale from 8:00 A.M. to 11:00 A.M.

Live On-Line Bidding Provided by **BidSpotter.com**



CNC Machining Centers • Lathes • Press Brake • Mills • Horizontal Band Saws • Manual Lathes  
 • Iron Worker • Punch • Forklifts • Support Equipment • Perishable Tooling • & Inspection

*In Conjunction With:*



Industrial • Commercial • Auctioneers

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1998



1997



135-TON



### CNC MACHINING CENTER

**1998 HAAS CNC Vertical Machining Center**, Mdl. VF-4, s/n 16212, Haas CNC control, 20 HP spindle motor, 10,000 variable speed RPM spindle, table travels X, Y, Z, 50" x 20" x 25", 18" x 52" T-slot table, 20-station CT-40 tool magazine, 4th axis pre-wire.

**1997 HAAS CNC Vertical Machining Center**, Mdl. VF-2, s/n 10646, Haas CNC control, 15 HP spindle motor, 7,500 variable speed RPM spindle, table travels X, Y, Z, 30" x 16" x 20", 14" x 36" T-slot table, 20-station CT-40 tool magazine, 4th axis pre-wire.

**CINCINNATI CNC Milacron Vertical Profiler**, Mdl. 20VC-3,000, s/n 3238B0192-0004, Cincinnati milacron CNC control w/Fagor update, 20 HP spindle motor, table travels X, Y, Z, 120" x 30" x 40", 30" x 122" T-slot table CT-50 taper spindle.

**CINCINNATI CNC Milacron Vertical Machining Center**, Mdl. 10V-2000, s/n 5520C01-76-1, Cincinnati Mdl. 8020 CNC control, 20 HP spindle motor, 26" x 84" T-slot table.

### HORIZONTAL CNC TURNING CENTERS

**NAKAMURA Tome Precision CNC Slant Bed Lathe**, Mdl. S-3BSL, s/n C-31308, Fanuc system IITE CNC control, 20 HP spindle motor, 3,500 variable speed spindle, 31" swing over bed, 15" turning diameter, 40" max. turning length, X-axis travel 10", Z-axis travel 42", 12-position tool turret, 12" 3-jaw chuck, tail stock.

**NAKAMURA Tome Precision CNC Slant Bed Lathe**, Mdl. S-JR, s/n C-17609, Fanuc series CNC control, 10 HP spindle motor, 4,500 variable speed RPM spindle, 15" max. swing over bed, 9" max. turning diameter, 13" max. turning length, X-axis travel 5", Z-axis travel 13", 16C collet speed chuck.

### MANUAL MILLS

**BRIDGEPORT Milling Machine**, s/n 123493, 1-1/2 HP spindle HP motor, 60-4,200 variable speed spindle, 9 x 42" automatic feed table, draw bar.

**BRIDGEPORT Milling Machine**, s/n 124988, 1-1/2 HP spindle motor, 60-4,200 variable speed spindle, 9 x 42" automatic feed table, draw bar.

**GORTON Horizontal Milling Machine**, Mdl. 3-48, 50-2,000 variable speed spindle, 15" x 69" automatic feed T-slot table.

**MORRISON Broach Machine**, s/n K-894694.



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### MANUAL LATHES

**CLAUSING Colchester Lathe**, s/n 6-0015-18352, 15" swing over bed, 2" between centers, standard and metric thread, 10" 3-jaw chuck, 7.5 HP spindle, automatic feed carriage, 25–2,000 variable speed spindle, tail stock, collet closer.

**MONARCH Lathe**, Mdl. 12-CK, s/n 29869, 14.5" swing over bed, 30" between centers, standard and metric thread, 18–750 variable speed spindle, automatic feed carriage, tail stock.

### FABRICATION DEPT.

**CINCINNATI Hydraulic Press Brake**, s/n 41732, 135-ton brake capacity, 8" bolster plate, Hurco automatic bend back gage w/control, foot control.

**DO-ALL Automatic Horizontal Band Saw**, Mdl. C-4100 NC, s/n 514-94101, 17" material capacity, 16" hydraulic index clamp, hydraulic automatic clamping, coolant.

**DO-ALL Horizontal Band Saw**, s/n NA, 13" material capacity, manual clamping, coolant.

**BUFFALO Iron Worker**, Mdl. 1-1/2, s/n 53012169, shear capacity 6" x 3/4"–10" x 5/8", punch 1-1/16" x 3/4"–7/8" x 7/8", bar cutter 5" x 5-1/2", 4" x 4-1/2" tees, 1-3/4" squares, 1-1/8" rounds, 4" x 7" notcher.

**STRIPPIT Fabricator Punch**, Mdl. Super 30/30, s/n 104672969, 30-ton punch, Hydra-Matic head.

### WELDERS

**MILLER CP-300 Constant Voltage DC Arc Welding Power Source**, W/Miller S-22A wire feed, voltage adjustment.

**MILLER CP-300 Constant Voltage DC Arc Welding Power Source**, Miller 10E wire feed, voltage adjustment.

**ESAB CV-300 Constant Voltage DC Arc Welding Power Source**, w/Airco wire feed, voltage adjustment.

### SUPPORT EQUIPMENT

**CDT Mitre Cut-Off Saw**, w/dust collection.

**MILWAUKEE Magnetic Base Drill**.

**ENERPAC 50-Ton Capacity H-Frame Press**.

**(3) DELTA Gang Drills**, 1 HP, variable speed, 25" x 106" table.

**POWERMATIC Gang Drills**, 1 HP, variable speed, 24" x 122" table.

**CINCINNATI Cut-Off Saw**, 4" capacity, 19" blade.

**(6) JET Floor Mdl. Drill Presses**, 1/2" key chuck, 1/2 HP.

**(2) DAKE Arbor Presses**, 1-1/2-Ton Capacity.

**Floor Mdl. Dual Wheel Pedestal Grinder**, 1/2 HP.

**Floor Mdl. Tool Cutter Grinder**, 1/2 HP.

**VERSA Tap Mdl. 12 Automatic Drill and Tap Machine**.

**CROUCH 6" Belt Sander**, Mdl. Nash 385, s/n 081600.

**HOTSY Hot Pot Pressure Washer**.

**(3) 4" Belt Sanders**.

**POWERMATIC Dual Barrel Dust Collection System**.

**ECO Dual Barrel Dust Collection Machine**.

### TOOLING

**6" KURT Angle Lock Vises**, **CT-50 Taper Tool Holders**, **CT-40 Taper Tool Holders**, **R-8 Tooling**, **R-8 Collets**, **Carbide Inserts**, **2-, 3-, 4-, 5-Flute Endmills**, **Straight/Shank Drills**, **Face Mills**, **Reamers**, **Counter Sinks**, **Key Way Cutters**, **Flex Collets**, **Angle Plates**, **Key Chucks**, **Keyless**, **Lathe Cutters**, **Taps**, **Grinding Wheel**, **Press Brake Dies**, **Punches**.

### ROLLING STOCK

**TOYOTA Forklift**, Mdl. 42-6FGV-25, s/n 64615, 3,750-lbs. weight capacity, 189" 3-stage mast, cushion tire, 56" forks, LPG gas.

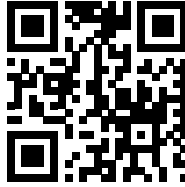
**TOYOTA Forklift**, Mdl. 7FGCV25, s/n 69004, 4,900-lbs. weight capacity, 189" 3-stage mast, hard tire, 40" forks, LPG gas.

**TOYOTA Forklift**, Mdl. 42-5FG-25, s/n 405FG25-16294, 4,000-lbs. weight capacity, 130" 3-stage mast, cushion tire, 48" forks, LPG gas.



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### UPCOMING AUCTIONS

CNC Machine Shop

Tuesday, October 27 • Oakland, California

CNC Woodworking Facility

TBD • Arcata, California

OS-0028935

### TERMS

**Payment:** Cash, cashier's check, wire transfer or business check accompanied by a bank letter. FULL SETTLEMENT TO BE MADE DAY OF SALE. All sales are final and are payable at the conclusion of the sale. A buyer's premium and sales tax will be charged on all purchases.

**Buyer's Premium:** A 12% buyer's premium will apply to all onsite purchases. A 15% buyer's premium will apply to all online purchases.

**Removal of Purchases:** Cost, responsibility, and risk of removal of purchases remain with the purchaser. It is the purchaser's responsibility to restore/repair all real or personal property that is altered or damaged as a result of the removal. Purchases must be removed from the premises in the time allocated as announced and/or posted by the Auctioneers. Ashman Company reserves the right to charge the purchaser for the costs of storage and/or disposal beyond the removal period. Items not picked up in the time allocated will be considered abandoned. NO purchases may be removed until after the conclusion of the sale. No claims of any kind shall be allowed for any item not removed or after an item has been removed by the purchaser.

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**Vehicles:** Ashman Company is not responsible for any penalties on past-due registrations or smog compliance certificates. It is the bidder's sole responsibility to check all vehicles for plates/tags, smog devices, and/or any defects.

**Auctioneer's Note:** The auctioneer reserves the right to withdraw from the sale any of the items, to sell items not listed, to group or subdivide one or more lots, or to sell all the items listed in bulk. Items are generally sold to the highest bidder but some may be subject to the seller's right of confirmation. The Auctioneer has the right to reject any nominal or fractional bid which he believes may negatively affect the sale. Ashman Company may amend, change, modify, discontinue or suspend any aspect of the auction sale without notice and without liability to prospective bidders. Additional terms and conditions of sale may be added and will be announced and/or posted on the premises prior to the auction.

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### DIRECTIONS

**FROM OAKLAND, CALIFORNIA:** Take I-880 N. Take Exit 42A for I-980 toward CA-24/Walnut Creek. Continue onto I-980 E and keep left to continue on CA-24 E. Take I-680 N Exit toward Sacramento/Concord. Take CA-242 N and merge onto CA-4 E toward Stockton/Pittsburg. Take Exit 26A for Somersville Rd. and turn left onto Auto Center Dr. Continue onto W. 4th St. and make a U-Turn at N Street. Look for "Auction Today" signs.

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A 15% BUYER'S PREMIUM THROUGH  
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