

PUBLIC

WEBCAST AUCTION

CNC MACHINING & TURNING MACHINE SHOP

FHL PRECISION

AUCTION: TUESDAY, APRIL 21 AT 11:00 AM PDT
INSPECTION: MORNING OF SALE FROM 8:00 AM TO 11:00 AM PDT
LOCATION: 3511 RYDER STREET, SANTA CLARA, CA

**2005 HAAS VF-2D, 2004 VF-2D
& 1997 HAAS VF-3 VERTICAL
MACHINING CENTERS, 2011 DOOSAN
LYNX 220 LMSA & MIYANO BNC-42A
CNC LATHES, KENT KTM-3VKF &
BRIDGEPORT VERTICAL MILLS, HARDINGE
HLV-H LATHE, MITSUI, OKAMOTO &
HARIG SURFACE GRINDERS, GROMAX
EDM, AIR COMPRESSORS, INSPECTION
ROOM, KURT VISES, TOOLING, METAL
MATERIAL & RELATED ITEMS**

**LIVE
TOOL**



2011

2004



2005



**MACHINERY
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Roy Gamityan, Auctioneer

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TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID. ALL ITEMS MUST BE REMOVED NO LATER THAN TUESDAY, APRIL 26. NO EXCEPTIONS.

BUYER'S PREMIUM:

12% FOR ALL ONSITE PURCHASES AND
15% FOR ALL ONLINE PURCHASES

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CNC MACHINING CENTERS

2005 HAAS VF-2D, TRAVELS: 30" X 16" X 20", 10000 RPM SPINDLE, CAT 40 TAPER, 20 STATION ATC, 20 HP, VECTOR DRIVE, CHIP AUGER SYSTEM, FLOOD COOLANT SYSTEM, HAAS CNC COLOR CONTROL, S/N 45151

2004 HAAS VF-2D, TRAVELS: 30" X 16" X 20", 10000 RPM SPINDLE, CAT 40 TAPER, 20 STATION ATC, 20 HP, CHIP AUGER SYSTEM, FLOOD COOLANT SYSTEM, HAAS CNC COLOR CONTROL, S/N 38990

1997 HAAS VF-3, TRAVELS: 40" X 20" X 25", 7500 RPM SPINDLE, CAT 40 TAPER, 20 STATION ATC, 4TH AXIS READY, HAAS CNC COLOR CONTROL, CHIP AUGER SYSTEM, FLOOD COOLANT SYSTEM, S/N 10420



CNC LATHES

2011 DOOSAN LYNX 220 LMSA, FANUC I SERIES CNC CONTROL, SUB-SPINDLE, 6000 RPM, (12) LIVE TOOLS, 8" 3 JAW CHUCK, SWING OVER BED: 23.6", SWING OVER CROSS SLIDE: 15", MAX TURNING DIAMETER: 11.8", MAX TURNING DIAMETER: 23.6", MAX TURNING LENGTH: 20.1", BAR WORK CAPACITY: 51 MM, TAILSTOCK, 24 STATION ATC, AUTOMATIC TOOL PRE-SETTER, PARTS CATCHER, PNEUMATIC PARTS EJECTOR, COOLANT FEED ON SUB-SPINDLE, PARTS CONVEYOR, CHIP CONVEYOR, S/N ML 0213-000128

MIYANO BNC-42A, FANUC 0-TC CNC CONTROL, 1 5/5" CAPACITY, 6 STATION TURRET, 5,000 RPM, PARTS CATCHER, S/N 3259AB2



BAR FEED

2011 LNS ECO LOAD S2, S/N 1456380



VERTICAL KNEE MILLS

(3) 2005-2004 KENT KTM-3VKF, 10" X 50" TABLE, 10" X 50" TABLE, 4500 RPM, POWER DRAW BAR, S/N'S 9410305, 9310169, 9310168

1 OF 3



VERTICAL MILLS

BRIDGEPORT SERIES 1, 2 HP, 10" X 42" TABLE, POWER FEED, ACCURATE DRO, S/N 121420

2008 SHARP LMV-50, 2 HP, 10" X 42" TABLE, POWER FEED, ACCURATE DRO, S/N 21128008



EDM

1992 GROWMAX P-36-50, TABLE: 23.5 X 11.5", TRAVELS: 12.5" X 11", MAX WORK PIECE: 30"X19X13", WORK TANK: 31"X20"X14", S/N 102289



LATHES

HARDINGE HLH-V, 11" X 18" CC, 3000 RPM, 1.25" SPINDLE DIAMETER

2000 GROMAX GCT-618, 6" X 18" CC



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SURFACE GRINDERS

MITSUI MSG-200MH, 6" X 18" MAGNETIC CHUCK, S/N 89087034

OKAMOTO PFG-618, 6" X 18" MAGNETIC CHUCK

HARIG 618 AUTOMATIC, 6" X 18" MAGNETIC CHUCK

HARIG 612 HF AUTOMATIC, 6" X 18" MAGNETIC CHUCK

SHOP SUPPORT

KAESER SM11 AIR COMPRESSOR, DECKEL TOOL GRINDERS, FRIEDRICH DECKER PANTOGRAPH, ROLL-IN VERTICAL BAND SAW, KURT MACHINE VISES, WORK BENCHES, BALDOR DOUBLE END GRINDERS, PERISHABLE TOOLING, DURABLE TOOLING, ARBOR PRESSES, TOOL BOXES, SHOP CARTS, HAND TOOLS, ELECTRIC TOOLS, AIR TOOLS, CAT 40 TAPER TOOL HOLDERS, 5C COLLETS, MAINTENANCE ITEMS, STEEL SHELVING, STEEL CABINETS, SHOP FANS, ABRASIVES, GRANITE SURFACE PLATES, MITUTOYO DIGITAL CALIPERS, MITUTOYO HEIGHT MASTER, THREAD GAGES, GO/NO GO GAGES, V BLOCKS, 1-2-3 BLOCKS, INDICATORS, GAGE BLOCKS, GAGE PINS, MITUTOYO HEIGHT MASTER, BORE GAGES, PRECISION VISES, INDICATOR STANDS, VERNIER CALIPERS, BLADE MICROMETERS, DIGITAL CALIPERS, GROOVE GAGES, I.D. MICROMETERS, FLANGE MICROMETERS AND RELATED ITEMS



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