

# LIVE ONLINE AUCTION

INSPECT ONSITE

SURPLUS TO ONGOING NEEDS OF COUNT ON TOOLS

BID ONLINE

## High-Tech Swiss & Mazak Multi-Axis Late-Model Precision Shop

**FEATURING:** LATE-MODEL SWISS AND MULTI-AXIS CNC LATHES FROM HIGH-TECH FACILITY TO INCLUDE STAR, TORNOS AND 2017 MAZAK HYPER QUADREX DUAL SPINDLE DUAL TURRET LATHES, 2017 MAZAK QTU 200MSY, 2015 MAZAK HYPER QUADREX 100 MY'S, TOOLING, CMM'S & ALL SUPPORT EQUIPMENT!



*\*Pre Auction Offers Considered*

**LIVE ONLINE AUCTION BEGINS:**  
Tuesday, December 5  
at 11:00 A.M. ET

**ONSITE INSPECTION:**  
Monday, December 4 from  
8:00 A.M. to 4:00 P.M. ET

**LOCATION:**  
2481 Hilton Dr #3  
Gainesville, GA 30501

Online Bidding Provided by: **BidSpotter**

**MRI AUCTIONS**

MACHINERY RESOURCES INTERNATIONAL, INC.

[www.machineryresources.com](http://www.machineryresources.com)

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**CNC LATHES**

**2014 MAZAK HYPER QUADREX 150MSY MULTI-TASKING CNC TURNING CENTER,** MODEL HQR 150MSY, S/N 260886, MAZATROL MATRIX 2 CONTROL, ONLY CUT ~5,800 HOURS, LIVE TOOLING, DUAL 12 POSITION TURRETS, DUAL SPINDLE, DUAL TOOL SETTERS, ROBOT PART UNLOADER, X2 6" KITIGAWA CHUCKS, 6K MAX RPM SUB SPINDLE, 5K MAX RPM MAIN SPINDLE, MAZAK SUPERFLOW D-8-1000 HIGH PRESSURE COOLANT SYSTEM S/N 0020, THROUGH SPINDLE COOLANT, MISTBUSTER, MAYFRAN MT10 CHIP CONVEYOR, J.F BURNS CO. TOP LOAD SPORT 2 1/2" BAR FEED/SUPPORT, MODEL TLS3-2.5-R2.5-1194, S/N TLS3-615

**2016 MAZAK HYPER QUADREX 150MSY MULTI-TASKING CNC TURNING CENTER,** MODEL HQR-150MSY, S/N 273087, MAZATROL SMOOTH G 3D TOUCH SCREEN CONTROL, ONLY ~5600 CUT HOURS, LIVE TOOLING, DUAL 12 POSITION TURRETS, DUAL SPINDLE, (1) KITIGAWA 6" CHUCK, (1) ROYAL 42362 ACCU-LENGTH CNC COLLET CHUCK S20 A2-6, 5K MAX RPM MAIN SPINDLE, 6K MAX RPM SUB SPINDLE, MAZAK SUPERFLOW D-8-1000 HIGH PRESSURE COOLANT SYSTEM S/N 0022, THROUGH SPINDLE COOLANT, MISTBUSTER, MAYFRAN CHIP CONVEYOR, J.F BURNS CO. TOP LOAD SPORT 2 1/2" BAR FEED/SUPPORT, MODEL TLS3-2.5-R2.5-1194, S/N TLS3-616

**2016 MAZAK HYPER QUADREX 100MSY MULTI-TASKING CNC CENTER,** MODEL HQR-100MSY, S/N 278053, MAZATROL SMOOTH G 3D TOUCH SCREEN CONTROL, ONLY ~6098 CUT HOURS, LIVE TOOLING, DUAL 12 POSITION TURRETS, DUAL SPINDLE, DUAL TOOL SETTERS, ROBOT PART UNLOADER, X2 KITIGAWA 6" CHUCKS, 6K MAX RPM SUB SPINDLE, 5650 MAX RPM MAIN SPINDLE,

MAZAK SUPERFLOW D-8-1000 HIGH PRESSURE COOLANT SYSTEM, S/N 0023, MISTBUSTER, THROUGH SPINDLE COOLANT, MAYFRAN MT10 CHIP CONVEYOR, J.F BURNS CO. TOP LOAD SPORT 2 1/2" BAR FEED/SUPPORT, MODEL TLS3-2.5-R2.5-1194, S/N TLS3-617, TOTAL WEIGHT 19580 LBS

**2017 MAZAK QUICK TURN UNIVERSAL 250MSY,** MODEL QTU 250MSY, S/N 279816, MAZATROL SMOOTH C CONTROL, ONLY ~6300 CUT HOURS AS OF 10/10/23, LIVE TOOLING, 12 POSITION TURRET, MAIN SPINDLE 8" KITIGAWA CHUCK, SUB SPINDLE 6" KITIGAWA CHUCK WITH THROUGH COOLANT, MAZAK SUPERFLOX S8/1000 HIGH PRESSURE COOLANT, TOOL SETTER, JORGENSON CHIP CONVEYOR, J.F BURNS CO. TOP LOAD SPORT 2 1/2" BAR FEED/SUPPORT, MODEL TLS3-2.5-R2.5-1021, S/N TLS3-618

**2016 YAMA SEIKI GTS-200XY,** S/N 91A147, ONLY ~4,400 CUT HOURS, FANUC SERIES 31I-MODEL B CONTROL, DUAL 12 POSITION TURRET, DUAL SPINDLE, 4800 MAX RPM, (2) KITIGAWA 8" CHUCKS, DUAL RENISHAW TOOL SETTER ARMS, PART CATCHER, ALLCOOL R58 HIGH PRESSURE COOLANT, KEYARROW CHIP CONVEYOR, 2" BAR CAPACITY, MAX SWING 11", MAX TURNING DIAMETER 11", J.F BURNS CO. TOP LOAD SPORT 3" BAR FEED/SUPPORT, MODEL TLS3-03-R3-0982, S/N TLS3-610

**2011 HAAS TL-2 CNC TOOL ROOM MILL,** HAAS CNC CONTROL, AUTOMATIC TOOL CHANGER, TAILSTOCK, 3/1 PHASE POWER COMPATIBILITY, COLLET CHUCK

**LARGE QUANTITY OF FACE, CROSS, AND SPEED MILLING LIVE TOOLS FOR MAZAK, LIVE TOOLING FOR YAMA SEIKI, SPINDLE LINERS**

**2016**



**2016**



**2014**



**2014**



**2016**



**2017**



**2011**



**CNC SWISS AUTOMATIC LATHES**

**2011 STAR SG-42 FIXED HEADSTOCK AUTOMATIC SWISS LATHE**, 42MM, S/N 0064 (003), FANUC 311 CONTROL, ONLY ~ 1930 CUT HOURS, LIVE TOOLING, 8 POSITION TURRET, DUAL SPINDLE, 5C COLLET CHUCKS, PART CATCHER AND PART CONVEYOR, J.F BURNS CO. TOP LOAD SPORT 7' BAR FEED/SUPPORT, MODEL TLS3-R7-1100, S/N TLS-551

**2003 CITIZEN FL-42 FIXED HEADSTOCK MULTI AXIS AUTOMATIC SWISS LATHE**, 42MM, 7 AXIS, S/N W19222, CUT HOURS 103,983, CINCOM CITIZEN CONTROL, LIVE MILLING, 12 POSITION TURRET, SUB SPINDLE, 3J COLLET CHUCK MAIN SPINDLE, PART CATCHER, IEMCA BOSS 551-37 14' BARFEEDER, S/N 6100301

**STAR SV-32 MULTI AXIS AUTOMATIC SWISS LATHE**, S/N 0190 (022), ONLY ~ 3,150 HRS, FANUC CONTROL, 18 POSITION TURRET, SUB SPINDLE, LIVE TOOLING, PART CATCHER WITH CONVEYOR, MISTBUSTER, BAR FEEDER 14'

**2007 STAR ECAS-32T MULTI AXIS AUTOMATIC SWISS LATHE**, S/N 0177 (032), 11 AXIS, ONLY ~ 18,400 CUT HOURS, DUAL 10 POSITION TURRETS, SUB SPINDLE, SIEMENS CONTROL, USB, MISTBUSTER, BAR FEEDER 14'

**2005 STAR ECAS-32T MULTI AXIS AUTOMATIC SWISS LATHE**, S/N 0113 (016), 11 AXIS, ONLY ~ 13,450 CUT HOURS, DUAL 10 POSITION TURRETS, SUB SPINDLE, SIEMENS CONTROL, MISTBUSTER, BAR FEEDER 14',

**ASSORTED LIVE TOOLING AND TOOL HOLDERS FOR SWISS LATHES**



**2007**



**2003**



**2011**



**CNC MILLS**

**2013 DMG MORI SEIKI NHX 4000 HORIZONTAL MACHINING CENTER**, S/N 122000000473, SIEMENS DMG SLIMLINE CONTROL, 12,000 RPM HIGH SPEED SPINDLE, DUAL PALLETS, 15 3/4" PALLET SIZE, 40 CAPACITY ATC, HSK, DMG CHIP CONVEYOR, HIGH PRESSURE COOLANT THROUGH SPINDLE COOLANT

**2013 DMG MORI SEIKI NHX 4000 HORIZONTAL MACHINING CENTER**, S/N 122000000453, SIEMENS DMG SLIMLINE CONTROL, 12,000 RPM HIGH SPEED SPINDLE, DUAL PALLETS, 15 3/4" PALLET SIZE, 40 CAPACITY ATC, HSK, DMG CHIP CONVEYOR, HIGH PRESSURE COOLANT? THROUGH SPINDLE COOLANT

**LARGE QUANTITY OF HSK TOOL HOLDERS**



**2013**



**2013**



**2013**



**INSPECTION AND CMMS**

**2012 ZEISS CONTURA G2 COORDINATE MEASURING MACHINE**, S/N 201207503381, WITH ZEISS CALYPSO SOFTWARE, ZEISS RDS ARTICULATING PROBE HOLDER, VAST XXT HIGH ACCURACY CMM SCANNING PROBE, MSR MINI MULTI SENSOR RACK WITH ASSORTED PROBES, FIXTURE AND SET UP PLATE, TRAVELS: X AXIS 36", Y AXIS 41", Z AXIS 31"

**2006 ZEISS CONTURA G2 COORDINATE MEASURING MACHINE**, S/N 200607500336, WITH ZEISS CALYPSO SOFTWARE, ZEISS RDS ARTICULATING PROBE HOLDER, VAST XXT HIGH ACCURACY CMM SCANNING PROBE, MSR MINI MULTI SENSOR RACK WITH ASSORTED PROBES, FIXTURE AND SET UP PLATE, TRAVELS: X AXIS 36", Y AXIS 41", Z AXIS 31"



**2012**



**2006**

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### EDM, GRINDERS & MISC. SUPPORT EQUIPMENT

2004 CHARMILLES ROBOFORM 44 ELECTRICAL DISCHARGE MACHINE WITH CONTROL TOWER AND ACCESSORIES

2001 FALCON CHEVALIER SMART H818 CNC SURFACE GRINDER ROLLING CHIP HOPPERS

STAINLESS STEEL 1 1/2" BAR STOCK, 1 3/8" BAR STOCK, ASSORTED BAR STOCK

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#### LOCATION:

2481 Hilton Dr #3 Gainesville, GA 30501

#### TERMS:

ACH or bank wire transfer only. Full payment must be made no later than 24 hours of winning bid. Prepping, loading & trucking is

the responsibility of the buyer. All items are sold "as is, where is" without any warranty, expressed or implied. NO EXCEPTIONS.

#### ONLINE REGISTRATION INFORMATION:

Online bidders must maintain a 25% deposit at all times during the auction sale. Bidding restrictions apply. Check website for further details. \*DO NOT WAIT UNTIL THE LAST MINUTE TO REGISTER\* Approval may take 24 hours or longer.

#### REMOVAL:

Removal dates and times to be announced. No weekend or holiday removal. NO EXCEPTIONS. No items may be removed during the auction, NO EXCEPTIONS.

#### BUYER'S PREMIUM:

18% For All Online Purchases.



MACHINERY RESOURCES INTERNATIONAL, INC.

www.machineryresources.com

1650 Voyager Ave., Simi Valley, CA 93063

Tel: 877-568-2121 info@mriauctions.com

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