



**P.J. Machining
Precision CNC Tool & Die Shop**



HAAS VF-3YT

4-AXIS

2014



FANUC ROBOCUT ALPHA 1iC

2006



OKUMA SPACE TURN LB200-MW

C-AXIS WITH SUB



OKAMOTO IGM15NC CNC ID GRINDER

MINT

2007

**ONLINE
BIDDING AT:**



- (5) Haas VMC's
- (7) Okuma CNC Turning Centers
- Okamoto CNC Grinders

FEATURED EQUIPMENT:

- Fanuc EDM
- Precision Tool Room
- Inspection Equipment

- Rolling Stock
- Tooling, Cabinets, Racks, Etc.

AUCTION DATE:

Thursday, December 8, 2016 Starting at 11:00am (PST)

INSPECTION:

Morning of Sale, 8:00am to 11:00am (PST)

AUCTION LOCATION: 17056 Hercules Street, Hesperia, California 92345



CNC MACHINING CENTERS, CNC TURNING CENTERS, CNC WIRE EDM



HAAS VF-3YT



HAAS VF-2

CNC VERTICAL MACHINING CENTERS

Haas VF-3YT, 40" x 26" x 25" travels, 4-axis, 8,000 RPM, geared, 30 HP, CT-40, 24-tool side mount ATC, 1,000 PSI coolant thru spindle, RT, chip auger, s/n 1116832, New 2014

Haas VF-3, 40" x 20" x 25" travels, 4-axis, 7,500 RPM, 15 HP, CT-40, 20 ATC, RT, chip auger, s/n 12862, New 1997,

Haas VF-2, 30" x 16" x 20" travels, 4-axis, 8,000 RPM, 20 HP, CT-40, 20 ATC, coolant thru spindle, chip auger, s/n 1117156, New 2014

Haas VF-2, 30" x 16" x 20" travels, 4-axis, 10,000 RPM, 20 HP, geared, CT-40, 24-tool side mount ATC, Macros, chip auger, s/n 37112, New 2004

Haas VF-0E, 30" x 16" x 20" travels, 4- and 5-axis, 10,000 RPM, 20 HP, CT-40, 20 ATC, Macros, chip auger, s/n 26860, New 2001



HAAS VF-2



HAAS VF-0E

CNC TURNING CENTERS

Okuma Space Turn LB400, OSP-U100L control, 16.5" max. turning dia. x 25.6" max. turning length, 2.75" bar capacity, 3,500 RPM, collet chuck, s/n 1011-0015, New 1998

Okuma Space Turn LB300-W, OSP-U100L control, sub-spindle, 14.7" max. turning dia. x 19.7" max. turning length, 2" bar capacity, 4,500 RPM, collet chucks on main and sub, chip conveyor, s/n 1104-0350, New 1999

Okuma Space Turn LB200-MW, OSP-U100L, milling, C-axis, sub-spindle, 9.1"/5.1" max. turning dia. main/sub x 21.34" max. turning length, 1.7" bar capacity, 4,500 RPM main/6,000 RPM sub, collet chucks, chip conveyor, s/n 1203-0087, New 2000

Okuma Space Turn LB200-MW, OSP-U100L control, milling, C-axis, live tooling, s/n 1203-0087, New 2000

(3) Okuma LB-15II, OSP-7000L control, sub-spindle, 14.6" max. turning dia. x 19.7" max. turning length, 2.2" bar capacity, 4,500 RPM, tailstock, collet chuck, chip conveyors, s/n's 0704-1989, 0910-3882, 3176, New 1995 and 1997



OKUMA SPACE TURN LB400



OKUMA SPACE TURN LB300-W

CNC WIRE EDM

FANUC Robocut Alpha 1iC, Fanuc 180is-WB control, 21.7" x 14.6" x 12" travels, submerged cutting, AWT, chiller, s/n P051C1203, New 2006



OKUMA SPACE TURN LB200-MW



(3) OKUMA LB-15II



FANUC ROBOCUT ALPHA 1iC

ONLINE BIDDING AT



PLEASE VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS

Thursday, December 8, 2016 Starting at 11:00am (PST)



OKAMOTO ACC-1224 EXB



CHEVALIER FSG-1628AD



K.O. LEE SH618-2 HYDRAULIC SURFACE GRINDER

CNC & CONVENTIONAL GRINDING

Okamoto IGM15NC CNC ID Grinder, Fanuc 18i-TB control, 24" swing, 5" stroke, 1/4" – 6" ID ground, dresser, s/n 15097, New 2008

Okamoto ACC-1224 EXB Programmable Surface Grinder, Fanuc MDI control, servo drives, 12" x 24" fine pole EM chuck, programmable OTW dresser, coolant system, s/n 73125, New 2006

Chevalier FSG-1628AD 3-Axis Automatic Surface Grinder, 16" x 28" EM chuck, s/n 12842003

K.O. Lee SH618-2 Hydraulic Surface Grinder, 6" x 18" Walker EM chuck, DRO, s/n 29165

INSPECTION

14" Micro-Vu H-14 Optical Comparator with P16 DRO, Rockwell Wilson Hardness Tester, 8' x 4' x 18", Height Gauges, Micrometers, Calipers, Etc.

TOOLROOM MACHINERY

17" x 36" Mori Seiki MS-850G Gap Bed Engine Lathe, DRO, 3- and 4-jaw chucks, steady rest and tool post, s/n 5698

Supermax YCM 1-1/2 Vertical Mill, 9" x 42" table, DRO, power X-feed, New 1985

Amada HA-250W Automatic Horizontal Band Saw, 10" x 10" capacity, s/n 25750198, New 2003

Hem H90A-BF Semi-Automatic Horizontal Band Saw, 12-3/4" x 12-3/4" capacity, s/n 520396, New 1996

Grob NS-18 Vertical Band Saw

Scotchman 4014 Ironworker

King 3-Spindle Gang Drill, Floor and Table Top Drill Presses

Hunter Tool Grinder and (3) Darex Drill Sharpeners

Enerpac 25-Ton Hydraulic H-Frame Press and Arbor Presses

Sanders, Pedestal Grinders, Buffer, Power and Hand Tools, Oxy-Acetylene Torch, Etc.

FACILITIES & ROLLING STOCK

Ford E-350 Super Van, 6.8L V10 engine, automatic, approx. 151,500 miles, New 2002

4,400-Lb. Nissan 50 Forklift, LPG, side shift, triple-mast

Wildcat SL20 Scissor Lift

15 HP Kaeser SK15 Rotary Screw Air Compressor, New 2005

7-1/2 HP Kaeser SX 7.5 Rotary Screw Air Compressor, New 2012

Jib Crane, Pallet Lifts, Vertical Part Carousel, Cantilever Racks, Pallet Racks, Etc.



HAAS 4-AXIS



KURT VISES



14" MICRO-VU H-14 OPTICAL COMPARATOR



GROB NS-18 VERTICAL BAND SAW



SUPERMAX YCM 1-1/2 VERTICAL MILL



HEM H90A-BF SEMI AUTOMATIC HORIZONTAL BAND SAW



15 HP KAESER SK15 ROTARY SCREW AIR COMPRESSOR



VIEW OF INSPECTION EQUIPMENT



VIEW OF DRILL PRESSES



FORD E-350 SUPER VAN



VIEW OF TOOLING

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WEBCAST AUCTION (LIVE & ONLINE)

AUCTION DATE

11:00 AM PST

DECEMBER

8

INSPECTION

Morning of Sale,
8:00am to
11:00am (PST)



P.J. Machining Precision CNC Tool & Die Shop



HAAS VF-2



15910 Ventura Blvd. Suite 1410
Encino, CA 91436



Auctioneer: Roy Gamityan
CA Auctioneer Bond #61657790



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HAAS VF-3

1997



17" X 36" MORI SEIKI MS-850G
GAP BED ENGINE LATHE



AMADA HA-250W AUTOMATIC
HORIZONTAL BAND SAW

7-1/2 HP
KAESER
SX 7.5
ROTARY
SCREW
AIR
COMPRESSOR



2012



4,400-LB. NISSAN 50 FORKLIFT

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