

PUBLIC ONLINE AUCTION

SURPLUS TO ON GOING NEEDS OF

**ORCHID
ORTHOPEDIC
SOLUTIONS**

2007 WILLEMIN 518T 7 AXIS MILL/TURNING LATHE, NEW 2014 TRUMP TRUBEND SERIES 7000 MULTI AXIS CNC PRESS BRAKE, MORI SEIKI, OKUMA & HITACHI SEIKI LATHES, HAAS, MAZAK, VIPER & VERTICAL MACHINING CENTERS, SAEILO HORIZONTAL MACHINING CENTERS, BROTHER DRILL & TAPPING, SINKER EDM

**ONLINE AUCTION CLOSES: THURSDAY, MAY 5 AT 12:00 PM EDT
INSPECTION AT BOTH LOCATIONS: WEDNESDAY, MAY 4 FROM 8:00 AM-3:00 PM**

LOCATION 1:

11911 CLARK STREET, ARCADIA, CA 91006

LOCATION 2:

331 CITY PARK DRIVE SE, ARAB, AL 35016

2014

**NEVER
USED**



2007



**EQUIPMENT FROM
2 LOCATIONS**

1 OF 2



**MACHINERY
RESOURCES
INTERNATIONAL, INC.**

www.mriauctions.com

info@mriauctions.com | 818.346.7985

Roy Gamityan, Auctioneer

*Sale in
Conjunction
With:*



universalautomatics.com

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TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 48 HOURS OF WINNING BID.

REMOVAL:

ALL MACHINE RIGGING AND LOADING PROVIDED BY DUNKEL BROTHERS IN CALIFORNIA & EMPIRE CRANE & RIGGING IN ALABAMA. FEES APPLY PLEASE CHECK ONLINE AUCTION CATALOG FOR PRICING. TRUCKING ROUTES AVAILABLE UPON REQUEST.

BUYER'S PREMIUM:

18% FOR ALL ONLINE PURCHASES

ONLINE BIDDING PROVIDED BY:

BidSpotter.com

For Complete Information Please Visit:

www.mriauctions.com

Email: roy@mriauctions.com or Call: 818-346-7985



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CNC PRESS BRAKE

2014 TRUMPF TRUBEND 7036, 36 TON, 6-AXIS BACK GAUGE, BENDING LENGTH: 40", USABLE INSTALLATION HEIGHT: 11.8", WIDTH BETWEEN COLUMNS: 36.6", SPEEDS RAPID: 8.6", RETURN TRAVERSE: SPEED 8.6", THROAT DEPTH: 5.9", OPERATING HEIGHT: 42.7", STROKE: 4.72", TASC 6000 CNC CONTROL, LED WORK AREA LIGHTING, REAR BENDING LINE, LASER GRAPHIC WORKSHOP, PROGRAMMING, AUTOMATIC TOOL CLAMPS, BEND GUARD W/BLOCK LASER, S/N B0702A1294

2014

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**CNC VERTICAL
MACHINING CENTERS**

2008 VIPER PRO-1000, FANUC OP-MC CNC CONTROL, XYZ TRAVELS: 41.3" X 23.6" X 20", 10,000 RPM, 20 HP SPINDLE, CHIP CONVEYOR, S/N 010656

2005 DAEWOO DMV4020, FANUC 21I-MB CNC CONTROL, XYZ TRAVELS: 40" X 20" X 24.6", CHIP CONVEYOR, S/N AV5E2187

MAZAK VTC-20B, MAZATROL M-PLUS CNC CONTROL, XYZ TRAVELS: 44" X 20" X 20", TABLE SIZE: 20" X 57" TABLE, 15 HP DRIVE, 7,000 RPM SPINDLE, CHIP CONVEYOR, 4 AXIS ROTARY TABLE, S/N 121242

1998 HAAS VF-4, HAAS CNC CONTROL, XYZ TRAVELS: 50" X 20" X 20", 7500 RPM, 20 HP VECTOR DRIVE, 710 IPM, BRUSHLESS SERVOS, CHIP AUGER, S/N 1488

1998 HAAS VF-3, HAAS CNC CONTROL, XYZ TRAVELS: 40" X 20" X 20", 7500 RPM, 20 HP VECTOR DRIVE, 710 IPM, BRUSHLESS SERVOS, CHIP AUGER, S/N 13130

2000 HAAS VF-3, HAAS CNC CONTROL, XYZ TRAVELS: 40" X 20" X 20", 7500 RPM, 20 HP DRIVE, CHIP AUGER, S/N 23106

2000 HITACHI SEIKI DS-250 MINI CENTER, FANUC 21I-M CNC CONTROL, 12 ATC, S/N DS-25067



FOR COMPLETE INVENTORY, TERMS A

CNC MILL/TURNING LATHE



2007 WILLEMIN CNC MILL/TURNING LATHE, MODEL 518MT 7-AXIS, GE SERIES FANUC 16i-MB CNC CONTROL HSK 63 WITH ATC HIGH PRESSURE FILTRATION/COOLANT SYSTEM FULL ENCLOSURE, S/N 112, PLEASE NOTE: MACHINE DEINSTALLED, SKIDDED, CRATED & TRANSPORTED TO ARCADIA, CA FROM ORTHO'S CT FACILITY. SERVICE TECH PROVIDED BY WILLEMIN-MACODEL USA HAWTHORNE, NY NOVEMBER 2014. AUTOMATIC TOOL CHANGER IS NOT INSTALLED AT THE PRESENT TIME IN PLANT. ALSO INCLUDED WITH LOT #1: REGO-FIX PGU6100A TOOL PRESETTER S/N 2950606, APPROX: (90) HSK 63 TOOL HOLDERS, LYNDEN COLLETS, COLLET TOOL. ALL ITEMS PICTURED IN LOT CATLAOG WILL BE SOLD WITH THE MACHINE.

CNC HORIZONTAL MACHINING CENTERS

SAEIO MACH 3A, FANUC KOREA SERIES O-M CNC CONTROL, X-AXIS TRAVEL: 16", Y-AXIS TRAVEL: 14", Z-AXIS TRAVEL: 16", NUMBER OF PALLET: 2, PALLET SIZE: 14" X 14", PALLET INDEXING B-AXIS: 1 DEG. 360 POSITIONS, SPINDLE TAPER: CAT40, SPINDLE SPEED: 6000 RPM SPINDLE 10 HP, 20 ATC, 2 APC AUTOMATIC PALLET CHANGER, CHIP CONVEYOR, COOLANT TANK, S/N 6J41200193

SAEIO MACH 3A, MITSUBISHI CNC CONTROL, X-AXIS TRAVEL: 16", Y-AXIS TRAVEL: 14", Z-AXIS TRAVEL: 16", NUMBER OF PALLET: 2, PALLET SIZE: 14" X 14", PALLET INDEXING B-AXIS: 1 DEG. 360 POSITIONS, SPINDLE TAPER: CAT40, SPINDLE SPEED: 6000 RPM SPINDLE 10 HP, 20 ATC, 2 APC AUTOMATIC PALLET CHANGER, CHIP CONVEYOR, COOLANT TANK, S/N 6A41200144

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CNC TURNING CENTERS



MORI SEIKI SL-15 MC, MF-D6 CNC CONTROL, C AXIS SPINDLE, MILLING / DRILLING CAPABILITY, MF-D6 CNC CONTROL, UPPER TURRET 12 STATION, LOWER TURRET 8 STATION, TAIL STOCK, CHIP CONVEYOR, MAXIMUM SWING / OVER CARRIAGE 17.7" / 11.8", MAXIMUM CUTTING DIAMETER 6.3", MAXIMUM CUTTING LENGTH 20.7", DISTANCE BETWEEN CENTERS 23.4", X AXIS TRAVEL 8.7", Z AXIS TRAVEL 22", SPINDLE NOSE/SPINDLE BORE/BAR CAPACITY A2-5" / 2.05" / 1.63", SPINDLE SPEED 50 - 5,000 RPM, SPINDLE MOTOR 10 HP, ROTARY TOOL SPEED MOTOR HP 2,000 RPM/3 HP, NUMBER OF TOOL POSITIONS/LIVE 12 POSITIONS/6 LIVE CAPABLE, RAPID TRAVERSE RATES X/Z 708 IPM / 945 IPM, 16C COLLET NOSE, TAILSTOCK, S/N 259

OKUMA CAPTAIN -L370 MW, OPS-E100L CNC CONTROL, MAX SWING OVER BED: 20.08", MAXIMUM TURNING DIAMETER: 14.56", MAXIMUM TURNING LENGTH: 20.47, CROSS TRAVEL X-AXIS: 10.23", LONGITUDINAL TRAVEL Z-AXIS: 20.47", S/N: 107970S/N 107970

OKUMA CADET LNC8C, OSP 5020L CNC CONTROL, 2 AXIS, S/N 0312B129

TAKAMAZ EX 10, FANUC CNC CONTROL, S/N 747



AND TO REGISTER FOR ONLINE BIDDING: WWW.MRIAuctions.COM

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CNC DRILL & TAPPING CENTERS

(2) BROTHER TC 22A, XYZ TRAVELS: 19.69" X 15.75" X 16.14", 12,000 RPM, 26 ATC, BT-30 TAPER SPINDLE, 12 ATC, 4TH AXIS READY, S/N'S 111370, 111449



10F2

2007 WILLEMIN 518T 7 AXIS MILL/TURNING LATHE, NEW
2014 TRUMP TRUBEND SERIES 7000 MULTI AXIS CNC PRESS
BRAKE, MORI SEIKI, OKUMA & HITACHI SEIKI LATHES, HAAS,
MAZAK, VIPER & VERTICAL MACHINING CENTERS,
SAEIO HORIZONTAL MACHINING CENTERS,
BROTHER DRILL & TAPPING, SINKER EDM

CNC SINKER EDM

2003 CHARMILLES TECHNOLOGIES MODEL ROBOFIL 240, 4TH AXIS, RS 232 PORT, COMS PORT, S/N 920688



SURFACE GRINDER

FALCON SURFACE GRINDER, MODEL: FSG-618M, W/KINJUNG
PERMANENT MAGNETIC CHUCK, S/N: A3893024

OVEN

BLUE M LOW TEMP OVEN, MODEL POM7-1406F-2X, TEMP
RANGE: 343 - 650 DEGREES FARENHEIT, S/N P38-874



CNC MILL/TURNING CENTERS

(3) MORI SEIKI L-100H, FANUC OT CNC CONTROL, S/N'S 40, 94, 95

(2) HITACHI SEIKI TS15, FULL C AXIS, LIVE TOOLS, 6,000 RPM, 12 STATION TURRET,
SELIOS 21L CNC CONTROLS, S/N'S TS15187, TS15148



10F2



10F3