

PUBLIC

WEBCAST AUCTION

**SHEET METAL PRECISION FABRICATION,
CNC MACHINE SHOP & WELDING FACILITY**

**SANTOURIAN
MFG, INC.**

**AUCTION: TUESDAY, MARCH 22 AT 11:00 AM PDT
INSPECTION: MONDAY, MARCH 21 FROM 8:00 AM TO 4:00 PM PDT
AND MORNING OF SALE FROM 8:00 AM TO 11:00 AM PDT
LOCATION: 2603 INDUSTRY STREET, OCEANSIDE, CA**

**WIEDEMANN 22 TON MOTORUM 2044 W/ SHEET LOADER & C-3000/Q CENTRUM 30 TON CNC
TURRET PUNCHES, (4) AMADA CNC PRESS BRAKES TO 80 TON, WYSONG 1052F SHEAR, HAAS VF-4,
VF-3 & VF-2 MACHINING CENTERS FROM 2010, 2013 MORI SEIKI DURATURN 2050 CNC LATHE,
FANUC ROBODRILL T-141A, TOOLROOM EQUIPEMENT, COLD SAWS, MILLER WELDERS,
WELDING TABLES, CATERPILLER FORKLIFTS, LARGE INSPECTION ROOM & RELATED ITEMS**

AERONAUTICAL & MEDICAL DEVICE MANUFACTURER



**MACHINERY
RESOURCES
INTERNATIONAL, INC.**

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Roy Gamityan, Auctioneer

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TERMS OF PAYMENT:

**CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER
OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST
BE MADE NO LATER THAN 48 HOURS OF WINNING BID. ALL
ITEMS MUST BE REMOVED NO LATER THAN FRIDAY, APRIL 1.
NO EXCEPTIONS.**

BUYER'S PREMIUM:

**15% FOR ALL ONSITE PURCHASES AND
18% FOR ALL ONLINE PURCHASES**

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AERONAUTICAL &

CNC TURRET PUNCHES



**EXCELLENT
CONDITION**



**SHEET
LOADER**

**WIEDEMANN MOTORUM 2044 P65095, 22 TON, FANUC
18I-P CNC CONTROL, THROAT DEPTH: 52.76", TABLE
TRAVELS: 53.54 X 50.79", SHEET SIZE: 49.21" X 49.21",
MAX. SHEET THICKNESS: 1/4", MAX PUNCH DIAMETER:
6", 31 STATION THICK TURRET, AUTO INDEX STATIONS,
SKETCH MATE FM-1212 SHEET LOADER,
S/N MWA269**

**(2) WIEDEMANN MURATA 3000/Q CENTRUM, 33 TON,
GE FANUC OP CNC CONTROL, THROAT DEPTH: 51", TABLE
TRAVELS: 51" X 62", SHEET SIZE: 50" X 160", MAX.
SHEET THICKNESS: 1/4", MAX PUNCH DIAMETER: 6", 40
STATION THICK TURRET, 112 TOOLING, S/N'S 766 & 724**



10F2

**112
TOOLING**

SHEAR

**WYSONG MODEL
1052F, 10 GAGE
X 52" CAPACITY
MILD STEEL,
S/N P58-187F, 4'
SQUARING ARM**



VIBRATORY FINISHERS

**MR DEBURR 300DB, 3 CU. FT., 31" X 13" X 13.5"
BLUE 16" X 44"**



& MEDICAL DEVICE MANUFACTURER

CNC PRESS BRAKES

1994 AMADA RG-80, 80 TON, TABLE LENGTH: 94.6", MAX. BENDING LENGTH: 98.7", DISTANCE BETWEEN UPRIGHTS: 80.8", THROAT DEPTH: 15.76", NC9-EXII CNC CONTROL, S/N 810343

1991 AMADA RG-80S, 80 TON, TABLE LENGTH: 78.8", MAX. BENDING LENGTH: 82.1", DISTANCE BETWEEN UPRIGHTS: 59.9", THROAT DEPTH: 15.76", NC9-EXII CNC CONTROL, S/N 809332

1996 AMADA RG-50, 50 TON, TABLE LENGTH: 78.8", MAX. BENDING LENGTH: 82.1", DISTANCE BETWEEN UPRIGHTS: 59.9", THROAT DEPTH: 15.76", NC9-EXII CNC CONTROL, S/N 509059

1989 AMADA RG-50, 50 TON, TABLE LENGTH: 78.8", MAX. BENDING LENGTH: 82.1", DISTANCE BETWEEN UPRIGHTS: 59.9", THROAT DEPTH: 15.76", NC9-EXII CNC CONTROL, S/N 50767

PRESS BRAKE DIES INCLUDING: DIE RAIL & HOLDERS, ANGLE V, PUNCH HOLDERS, RADIUS RULERS, GOOSENECK PUNCHES, ETC



INSERTION PRESSES

HAEGER 618, 8 TON, 18" THROAT, MODULAR AUTOFEED SYSTEM, BATCH COUNTER

(4) HAEGER HP6, 6 TON, 18" THROAT

(2) HAEGER HP2 5B, 5 TON
LARGE AMOUNT OF INSERTION HARDWARE AND PARTS



COLD SAW

PEDRAZZOLI SB 350/60, SEMI AUTOMATIC, VARIABLE SPEED, 14" BLADE, S/N 03315



VERTICAL MILL

LAGUN FTV-2 10" X 50" TABLE, ANILAM WIZARD DRO



WIDE BELT SANDER

CEMCO 2000, 37" BELT



PRECISION INSPECTION DEPARTMENT



CNC MACHINING CENTERS

2010 HAAS VF-3D, TRAVELS: 40" X 20" X 25", 7500 RPM SPINDLE, CAT 40 TAPER, 20 STATION ATC, 4TH AXIS READY, HAAS CNC COLOR CONTROL, CHIP AUGER SYSTEM, PROGRAMMABLE COOLANT, S/N 1077388

1997 HAAS VF-4, TRAVELS: 40" X 20" X 25", 7500 RPM SPINDLE, CAT 40 TAPER, 20 STATION ATC, 15 HP, CHIP AUGER SYSTEM, BRUSHLESS SERVOS, FLOOD COOLANT SYSTEM, HIGH TORQUE, HAAS CNC COLOR CONTROL, S/N 9873

1997 HAAS VF-2, TRAVELS: 30" X 16" X 20", 7500 RPM SPINDLE, CAT 40 TAPER, 20 STATION ATC, 15 HP, CHIP AUGER SYSTEM, BRUSHLESS SERVOS, FLOOD COOLANT SYSTEM, HIGH TORQUE, HAAS CNC COLOR CONTROL, S/N 9830



CNC DRILL & TAP CENTER

FANUC ROBODRILL XT-14 IAL, TRAVELS: 19.6" X 14.96" X 11.81", FANUC 16 IM CNC CONTROL, CRT, TABLE SIZE: 25.59" X 14.96", 14 STATION ATC, 8000 RPM, BT 30 TAPER, RIGID TAPPING, NEW SPINDLE INSTALLED 12/2015



CNC TURNING CENTER

2013 MORI SEIKI DURA TURN 2050, FOITD CNC CONTROL, CRT, 8" 3 JAW CHUCK, SWING OVER BED: 24.0", SWING OVER CROSS SLIDE: 15", MAX TURNING DIAMETER: 14.5", MAX TURNING DIAMETER: 14.5", STANDARD TURNING DIAMETER: 9.8", MAX TURNING LENGTH: 20.8", BAR WORK CAPACITY: 2.5", TAILSTOCK, LNS BARFEED, S/N DT205131001



TIG WELDERS

(2) MILLER SYNCROWAVE 180 SD AC/DC W/ COOLMATE 3, MILLER MILLERMATIC 350P, (2) MILLER SYNCROWAVE 250 W/ BERNARD COOLANT, MILLER MILLERMATIC 210 & MILLER 210



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AERONAUTICAL & MEDICAL DEVICE MANUFACTURER



PRESS BRAKE DIES

FORKLIFTS

CATERPILLAR V35D, 3,500 LB
CAPACITY, 3 STAGE LOW MAST, LPG,
HARD TIRE

CATERPILLAR F30 ELECTRIC, 3,000LB
CAPACITY, CHARGER

PLANT SUPPORT EQUIPMENT

ROCKWELL DRILL PRESS, CANTILEVER RACKS, POWER TOOLS, WELDING WIRE, WELDING TABLES, TOOL HOLDERS, TAPS, PERISHABLE TOOLING, SAFETY SUPPLIES, WORK BENCHES, CARTS, CLAMPS, SHOP FANS, PEDESTAL GRINDERS, HAND TOOLS, POWER TOOLS, STEEL SHELF UNITS, AIR REELS & HOSES, METAL BINS, RACKS, MAINTENANCE SHOP TOOLS, EQUIPMENT SUPPLIES, BANDING CARTS AND RELATED ITEMS



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